



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-541
Job Sheet 173393



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev:H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/30/18	0.00	0.00	Start Up Stores/Pkg-2		APR 09 2018
110	Packaging	1 pcs		4/30/18	0.00	0.00	Packaging1-3		APR 09 2018
120	QC	1 pcs		4/30/18	0.00	0.00	QC4		SMB
125	DC	1 pcs		4/30/18	0.00	0.00	DC		
130	Packaging	1 pcs		4/30/18	0.00	0.00	Packaging3-1		SMB
140	QC21-FG	1 Ea		4/30/18	0.00	0.00	QC21		APR 10 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008
Descriptions: 130 - Package as per PPPD350-607-541

DAS
21
9-80

fg096



Container No: S059344



Part: D350 - 607 - 541

Job No: 173393

Serial No/Batch: S059344

Revision: E

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 04/09/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5024835
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5065860
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5019364
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5049462
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	90-Start up Operation	5059380
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5055152
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5050790
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5047787
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5057856
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5055797
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5055524
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5040718
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5044163
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5045901
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5027533
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5091381
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5058055
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5024483
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5046330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	74	0
	AN4-13A	6	941	0
	AN4C15	1	31	0
	D2690-6	1	46	0
	D350-607-511	1	0	0
	D3912-041	1	11	0
	D4030-041	1	1	0
	D4085-3	1	48	0
	D4086-200	1	17	0
	D4150-041	1	11	0
	D4151-041	1	6	0
	D4151-043	1	4	0
	D4917-300	1	31	0
	MS17984-C413	1	40	0
	MS21042L4	6	3,884	0
	MS24665-151	1	107	0
	NAS1149C0463R	3	201	0
	NAS1149F0432P	12	1,158	0
	NAS1515H4L	2	383	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002338	S059323	AN310C4	Nut	s024835	ST331	1
002338	S059322	AN4-13A	Bolt	s045860	ST344	6
002338	S059320	AN4C15	Bolt	s019364	ST344	1
002338	S059319	D2690-6	Lanyard	s049462	ST009	1
002338	S059318	D3912-041	Eyebolt Receiver Assembly	s055152	ST055	1
002338	S059317	D4085-3	Placard	s046330	ST074	1
002338	S059316	D4086-200	Placard, Max Load	s044787	ST075	1
002338	S059315	D4150-041	Attachment Arm Assembly	s057856	ST081	1
002338	S059314	D4151-041	Basket Fwd Hardpoint Assembly, Lower	s053797	ST082	1
002338	S059313	D4151-043	Basket Fwd Hardpoint Assembly, Upper	s053564	ST083	1
002338	S059312	D4917-300	Placard, Max Load	s040718	ST126	1
002338	S059310	MS17984-C413	Quick Release Pin	s041163	ST315	1
002338	S059309	MS21042L4	Nut	s045901	ST303	6
002338	S059308	MS24665-151	Cotter Pin	s027553	ST289	1
002338	S059307	NAS1149C0463R	Washer	s019381	ST266	3
002338	S059306	NAS1149F0432P	Washer	s050055	ST262	12
002338	S059305	NAS1515H4L	Washer	s024483	ST260	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/9/18 12:54 PM dart.quirion.sonia

Change Record

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Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YGDescription: HELI-UTILITY BASKET[illegible]

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER